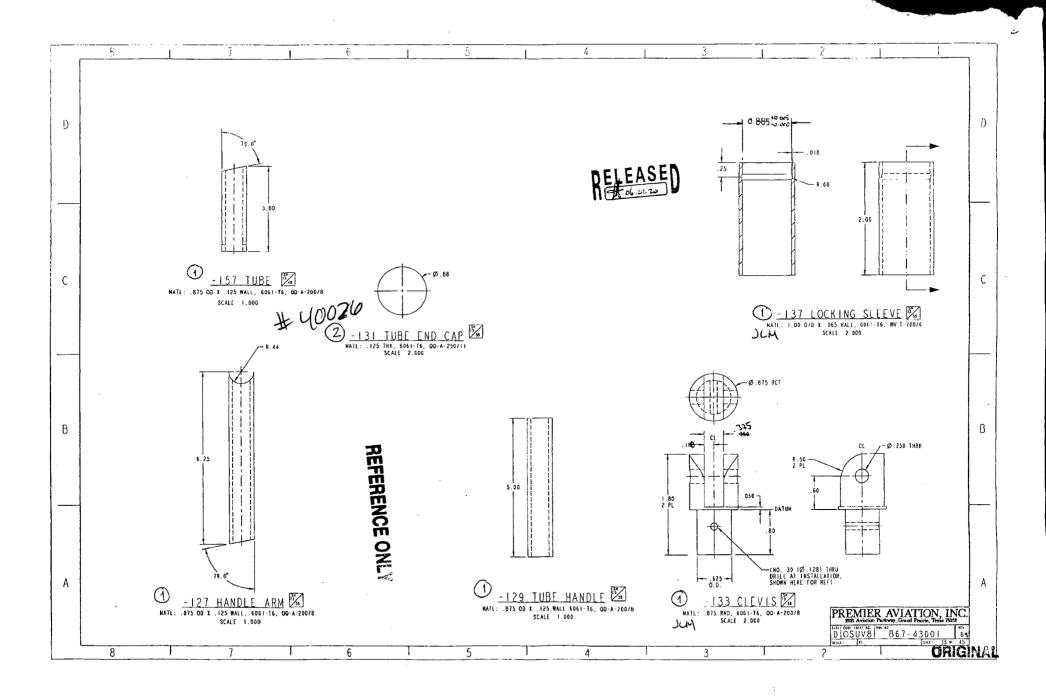
Wednesday, 25/06/2008 10:38:15 AM Date: User. Jean-Luc Menard **Process Sheet** : TUBE Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 40026 Estimate Number : 12065 : PB6743001157 P.O. Number Part Number · B6743001 PAGE35 This issue : 25/06/2008 S.O. No. : Drawing Number Prsht Rev. : NC Project Number : N/A : 11 : MACHINED PARTS : B1 First Issue Type **Drawing Revision** : 40026 Material Previous F.kun : 02/07/2008 Qty: 10 Um: Each Due Date Written F sy Check .. ed & Approved By Comment : Est 05.07.20 New issue KJ/JLM Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: M6061T6T1000W188 6061T6 TUBE 1.00 X .188W 1.0 Oty: 0.2712 f(s)/Unit total: 2.1122 (10)
6061T6 TUBE 1.00 X.188W 875 X . 1 25 WALL

Turn as per Dwg B67-43001
125"

Aug 36.07.08 Comment: Qty.: Material: 6061-T6 tubing 4:00" x 0:167" wall (M6061T6T1.00W:100)-Identify for B67-43001-157 2.0 Comment: Doosan Lathe 1- Turn as per Folio FA588 Rev: 15/ & Dwg B67-43001-1 Rev: 15/ 2-Deburr per dwg B67-43001-1 INSPECT PARTS AS THEY COME OFF MACHI 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8

Comment: SECOND CHECK

Date: Wednesday, 25/06/2008 10:38:15 AM User: Jean-Luc Menard **Process Sheet** Gustomer: CU-DAR001 Dart Helicopters Services **Drawing Name: TUBE** Part Number: PB6743001157 Job N lumber: 40026 Job Num ber: Seq. # Description: **Machine Or Operation:** 5.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: mf 08-07-09 FINAL INSPECTION/W/O RELEASE 6.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion



-DART-AEROSPACE LTD	Work Order: 40026
Description: UBO	Part Number: 867-43001-157
Inspection Dwg: Rev: β	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
790	1/- 1/2"	78.5				
3,00	1/03-	3,000				
-						
					· ·	

000			
Measured by:	Audited by: J. F.	Prototype Approval:	
Date: 08/06/28	Date: 08/06/28	Date:	<u>'' </u>

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	

